



# SEAL KRETE® HIGH PERFORMANCE SURFACE-SHELL™ COVE BASE

## DESCRIPTION AND USES

SEAL-KRETE® Surface-Shell™ Cove Base is a trowel-applied, chemical resistant and antimicrobial treated cementitious urethane cove mortar. Surface-Shell Cove Base is supplied with Polygiene® anti-microbial additive.

The Surface-Shell Cove Base product is typically installed by factory trained contractors. Be sure you are fully aware of all application procedures and have all the required equipment available prior to beginning the installation of this product.

## PRODUCT FEATURES AND BENEFITS

- VOC <10 g/l, SCAQMD Approved
- Contains a silver ion antimicrobial additive to protect the surface
- Rapid Return to Service in 24 hours
- Low odor and non-toxic
- This coating complies with USDA FSIS regulatory sanitation performance standards for food establishment facilities

## PRODUCT

DESCRIPTION	SKU
Surface-Shell Cove Base 33 LF. Kit	SK571000

### Kit Contents:

Part A - Base (.30 Gal.), Part B - Hardener (.25 Gal.) and Part C - Filler (26 Pounds)

## COMPANION PRODUCTS

DESCRIPTION (Pigment Pack)	SKU
Surface-Shell Dark Grey	SK570003
Surface-Shell Grey	SK570006
Surface-Shell Green	SK570007
Surface-Shell Red	SK570008
Surface-Shell Cream	SK570010
Surface-Shell Custom	SK570099

**NOTE:** Pigment Pack sold separately.

## RECOMMENDED TOPCOATS

- SealKrete HP Poly-Shell 7000
- SealKrete HP Poly-Shell 8000
- SealKrete HP Epoxy-Shell 1000 EPL

## PRODUCT APPLICATION

### READ ALL INSTRUCTIONS CAREFULLY BEFORE STARTING PROJECT

#### SURFACE PREPARATION

**NEW CONCRETE:** New concrete should be allowed to cure for a minimum of 28 days. The concrete must be structurally sound, dry, and free of grease, oils, dust, curing compounds and other coatings or contaminants. Surface laitance must be removed. The preferred method of surface preparation is to mechanically abrade the floor by diamond grinding to achieve a final 60-80 grit finish, reference profile CSP-5 according to ICRI. If patching is required, use SEAL-KRETE Fast Cure High Strength Concrete Repair.

**PREVIOUSLY COATED:** Previously coated surfaces must be sound and in good condition. Smooth, hard, or glossy finishes should be scarified by sanding or sweep blasting to create a surface profile. The Surface-Shell Cove Base is compatible with most coatings, but a test patch is suggested.

**NOTE:** Concrete should have a minimum of 3,000 psi compressive strength. Concrete must be visibly dry at time of application. Anchor grooves, minimum 4mm wide x 4mm deep, must be formed at all edges, bay joints, columns, doorways, and drains across the floor.

#### MIXING EQUIPMENT

Low speed drill and 3" Jiffler Mixer or Hanson Plunge Mixer.

**Important:** Hand mixing will produce inconsistent results and is not an approved method.

#### MIXING

Thoroughly mix each component separately before combining. Pour the base (Part A) and hardener (Part B) components together in a clean, dry 5-gallon (18.93 L) container and power mix using a 3" (7.6 cm) Jiffler Mixer or Hanson Plunge Mixer. While mixing, slowly add filler (Part C) and Pigment Pack (Part D) and continue to mix until uniform color is achieved.

#### DO NOT THIN



**SEAL KRETE® HIGH PERFORMANCE SURFACE-SHELL™ COVE BASE**

**PRODUCT APPLICATION (cont.)**

**APPLICATION EQUIPMENT**

Steel hand trowel

**APPLICATION**

Apply a tack coat of the reserved resin left in the bucket after combining part A and B into the 5 gallon pail, ensuring enough resin is left to apply the thin tack coat primer. Apply the Surface-Shell Cove Base using a steel trowel, slightly thicker than the thickness required. Compact and finish to the required thickness using a steel-coving trowel. Normally the vertical edge is formed first, then the horizontal and finally the cove radius.

**CLEAN UP**

Applicators and equipment should be cleaned immediately after use with an active solvent like xylene (in SCAQMD, use acetone only). Clean spills or drips while still wet with solvent. Dried Surface-Shell Cove Base will require mechanical abrasion for removal.

**PERFORMANCE CHARACTERISTICS**

**COMPRESSIVE STRENGTH**

METHOD: ASTM C579  
RESULT: 8,000 psi (55 MPa)

**TENSILE STRENGTH**

METHOD: ASTM C307  
RESULT: 1,450 psi (10 MPa)

**BOND STRENGTH TO CONCRETE**

METHOD: ASTM D4541  
RESULT: Minimum 400 psi (100% concrete failure)

**FLEXURAL STRENGTH**

METHOD: ASTM C580  
RESULT: 2,900 psi (20 MPa)

**ABRASION RESISTANCE**

METHOD: ASTM D4060 (CS 17 wheels, 1000 cycles)  
RESULT: 079 g weight loss

**COEFFICIENT OF THERMAL EXPANSION**

METHOD: ASTM C531  
RESULT: 1.1x10<sup>-5</sup> in/in/F°

**COEFFICIENT FRICTION**

METHOD: ASTM D2047  
RESULT: Exceeds ADA recommendations

**TEMPERATURE RESISTANCE**

METHOD: Continuous exposure  
RESULT: 220°F

METHOD: Intermittent spills  
RESULT: 250°F



**SEAL KRETE® HIGH PERFORMANCE SURFACE-SHELL™ COVE BASE**

**PHYSICAL PROPERTIES**

		<b>SURFACE-SHELL COVE BASE</b>
<b>Resin Type</b>		Cementitious Urethane
<b>Pigment Type</b>		Varies depending on color
<b>Weight</b>	<b>Per Gallon</b>	8.4-10.2 lbs.
	<b>Per Liter</b>	1.0-1.2 kg
<b>Solids</b>	<b>By Weight</b>	100%
	<b>By Volume</b>	100%
<b>Volatile Organic Compounds</b>		<10 g/l
<b>Recommended Dry Film Thickness (DFT) Per Coat</b>		250 mils
<b>Practical Coverage</b>		33 linear ft./per kit at 4" high at 3/16"
<b>Mixing Ratio</b>		1 Part A : 1 Part B : 1 Part Filler (only complete kits should be used)
<b>Pot Life @ 77°F (25°C) and 50% Relative Humidity</b>		20-25 minutes
<b>Re-Coat Window (Min./Max)</b>		12 hours/24 hours
<b>Dry Times at 77°F (25°C) and 50% Relative Humidity</b>	<b>Foot Traffic</b>	6-8 hours
	<b>Vehicle Traffic</b>	12-16 hours
	<b>Full Cure*</b>	3-5 days
<b>Dry Heat Resistance</b>		250°F (121°C)
<b>Shelf Life</b>		2 years
<b>Flash Point</b>		>350°F (>176°C)
<b>Safety Information</b>		For additional information, see SDS

\*Coating achieves its full physical and chemical resistant properties.  
 Calculated values are shown and may vary from the actual manufactured material.

The technical data and suggestions for use contained herein are correct to the best of our knowledge, and offered in good faith. The statements of this literature do not constitute a warranty, express, or implied, as to the performance of these products. As conditions and use of our materials are beyond our control, we can guarantee these products only to conform to our standards of quality, and our liability, if any, will be limited to replacement of defective materials. All technical information is subject to change without notice.