



hp.seal-krete.com | 306 Gandy Rd., Auburndale, FL 33823-2723
800.323.7357 | 863.967.1535 | fax:863-965.2326

Seal-Krete High Performance Epoxy Metallic System

GUIDE SPECIFICATION

SECTION 09725

PART 1 GENERAL

1.01 SECTION INCLUDES

- A. Provisions of general, supplementary conditions and Division 1 as defined by Construction Specifications institute (CSI) apply to all work in this Section.
- B. Furnish labor, materials, equipment, and supervision to install chemical resistant coatings as specified and shown in drawings.

1.02 Related Sections

- A. Section 0330000 Cast-In Place Concrete
- B. Section 0900000 Finishes

1.03 REFERENCES

- A. American Society for Testing and Materials (ASTM):

Color: Clear... and...Pre-Blended Standard Colors

- 1. ASTM C 307
Tensile Strength 1500 psi
- 2. ASTM D 2240
Hardness, 24 hours @ Shore D 78
- 3. ASTM C 580
Flexural Strength 6500 psi
- 4. ASTM D 412

Elongation 25%

5. Adhesion (ACI 503R)	750 psi
6. Flammability:	Self-Extinguishing over concrete
7. ASTM C 884 Thermal Cycling	No Cracking (24 hours @ -21°C to 25 °C)

1.04 SUBMITTALS

- A. Comply with Bidding Requirements Section 00600 Bonds and Certificates, and 00650 Certificates of Insurance.
- B. Manufacturer's Technical Data Guides, and application instructions.
- C. Submit laboratory tests or data that validate product compliance with compliance criteria specified.

1.05 QUALITY ASSURANCE

- A. Manufacturer qualifications: Company regularly engaged in manufacturing and marketing of products specified in this section.
- B. Contractor qualifications: Qualified to perform work specified by reason of experience or training provided by product manufacturer.
- C. Notify manufacturer's authorized representative at least 2 weeks before start of work. Schedule a minimum of 3 job site inspections by Manufacturer's authorized representative, first to be scheduled before application of product. Application of floor coating without prior notice will not constitute acceptance by manufacturer of two-year warranty inspection procedure.

1.06 DELIVERY, STORAGE, AND HANDLING

- A. Deliver products in original factory packaging bearing identification of product, manufacturer, batch number, and expiration date as applicable. Provide Material Safety Data Sheets for each product.
- B. Store product in location protected from freezing, damage, construction activity, precipitation and direct sunlight in strict accordance with manufacturer's recommendations. Provide adequate ventilation.
- C. When properly stored, shelf life is one (1) year.
- D. Handle all products with appropriate precautions and care as stated on Material Safety Data Sheet.
- E. Do not breathe mixed product vapors or dust. Use adequate ventilation to keep airborne isocyanate levels below the exposure limits. Individuals with lung or breathing problems or prior allergic reactions must not be exposed to vapors or dusts
- F. Irritating to eyes, skin and mucus membranes.

1.07 PROJECT CONDITIONS

- A. Do not use products under conditions of precipitation or freezing conditions. Use appropriate measures for protection and supplementary heating or cooling to ensure proper drying and curing conditions in accordance with manufacturer's recommendations if application during inclement weather occurs.
- B. Protect all adjacent work from contamination due to mixing, handling, and application of sealants.
- C. New concrete must cure for a minimum of 28 days. All concrete must be structurally sound, dry, and free of grease, oils, coatings, dust, curing compounds and/or other contaminants. **Surface laitance must be removed.**
- D. Substrate temperature during application should be between 50° and 90° F

Rising moisture vapor emission rate must not exceed 31 lbs per 1000 sqft per gallon over 24 hr. period as measured by Calcium Chloride Test Method ASTM F-1869

1.08 MOCKUP

- A. Provide mockup to include surface cleaning and preparation techniques, aesthetics, color, and slip resistance characteristics when applicable.
- B. Apply mockup with specified floor coating and with other components noted.
- C. Locate where directed by Architect.
- D. Mockup may remain as part of Work if acceptable to Architect.

1.09 WARRANTY

- A. Provide manufacturer's limited material warranty, with completion of warranty forms, on a per-job basis.

PART 2 PRODUCTS

2.01 MANUFACTURERS

- A. For purpose of defining quality of materials in this Section SEAL-KRETE, DIV. COVENIENCE PRODUCTS, ST. LOUIS, MO. conforms to requirements of this specification.
- B. Substitutions
 - 1. Alternates to acceptable manufacturer will be considered only on basis of written requests. Include substantiation of product compliance as listed in section 2.02 below.

2.02 PERFORMANCE CRITERIA

A. Seal-Krete Epoxy-Shell 1000

Epoxy Material Properties at 75°F

Mix Ratio (by volume)	2:1
Gel Time (minutes)	35-45
Working/Broadcast Time	1 hour
Mixed VOC Content	<10g/L*

Recoat Time:

Minimum	4 – 6 hours
Maximum	24 hours

1.	Vertical/Horizontal:	Epoxy-Shell 1000	
2.	Solids by weight:		100 percent
3.	Solids by volume:		100 percent
4.	Water Absorption (24 hours):	ASTM D570	<0.05%
5.	Flammability:	ASTM D635	Self-Extinguishing
6.	Compressive Strength:	ASTM D695	24hrs 7500psi 7days 9800psi
7.	Adhesion Strength	ASTM D4541	750 psi
8.	Tensile Strength	ASTM D2240	4500-5200
	Tensile Elongation:	ASTM D638	20% – 30%
9.	Monolithic Surfacing	ASTM C722	Pass
10.	Impact Resistance	ASTM D2794	Pass
11.	Abrasion Resistance	ASTM D4060	36 mg
12.	Konig Hardness	ASTM D4366	120
13.	Adhesion Strength	ASTM D4541	> 600 psi

*EPA Method 24 – Floor Category

2.03 MATERIAL

- A. Use SEAL-KRETE PRODUCTS in all other instances and applications as recommended by manufacturer pertaining to this work to provide Owner with single source system and warranty.

PART 3 EXECUTION

3.01 EXAMINATION

- A. Inspect all areas involved in work to establish extent of work, access and need for protection of surrounding construction equipment.
- B. Protect all surroundings from etching and floor coating to include, but not be limited to, windows, doors, etc.

3.02 SITE VERIFICATIONS OF CONDITIONS

- A. Conduct pre-application inspection of site verification with authorized SEAL-KRETE Representative.
- B. Ensure floors are structurally sound and fully cured 28 days minimum.
- C. Test floors for vapor drive in accordance with ASTM D4263.
- D. Evaluate atmospheric, floor, and material temperatures. Do not apply materials if temperatures are below 50 or above 90 degrees F. Evaluate relative humidity. Do not apply materials if relative humidity is below 35 or above 80 percent. Do not apply if water or ice is present.
- E. Repair concrete and install joint sealants and fillers as directed by Engineer. Make all repairs in accordance with manufacturer's written instructions.

MECHANICAL SURFACE PROFILING IS PREFERRED FLOOR PREPARATION METHOD.

3.03 SURFACE PREPARATION

A. The preferred method of surface preparation is abrasive blasting or scarification using diamond heads, achieving a final 80-120 grit finish (Ref: Profile SP-2 ICRI Technical Guideline No. 03732. If chemical etch is preferred, use Seal-Krete® Clean-N-Etch Full strength. Read and follow all guidelines on product label.

If patching is required, use SEAL-KRETE Fast Cure High Strength Concrete Repair.

- B. Clean floors of fat, grease, and oil not removed by mechanical means with Seal-Krete Clean-N-Etch in accordance with Manufacturer's instructions and ASTM D4258.
- C. Rising moisture vapor emission rate must not exceed 3 lbs per 1000 s.f. over a 24 hour period as measured by calcium chloride test method ASTM F-1869.
- D. Conduct inspection of surface preparation with authorized Seal-Krete Representative

SURFACE PRIMING

A properly primed floor is critical for creating an elegant look and ensuring that there is no out-gassing of the Epoxy-Shell 1000 coating when blending it with metallic colorant. Out-gassing can cause noticeable "craters" that are not easy to repair and blend in.

Prime with Epoxy-Seal 1000 Black Knight #950 or Epoxy Shell WB 250 Black Knight #950, following all application instructions below.

If a light color is desired, use a light color primer. Allow primer coat to dry thoroughly (Epoxy-Shell 1000, at least 12 hours- Epoxy-Shell WB 250, at least 3 to 6 hours).

3.04 APPLICATION

Seal-Krete Epoxy-Shell 1000 with Metallics to be installed only by qualified contractors.

Mixing Instructions

- 1) Primer Coat Epoxy-Shell 1000 (Mix Ratio 2:1) Coverage Rate 75 sq. ft./gal.

Mix 1 metallic pigment quart jar (32 oz.) with one gallon Epoxy Shell 1000 clear Part "A". Mix thoroughly using a low speed drill with mixing attachment for 3 minutes. Add ½ gallon Part "B" and mix for an additional 3 minutes. Do not aerate the mix.

NOTE: Mix only that amount of material that can be applied based on pot life (30 – 45 minutes). Do not aerate during the mixing process.

The recommended coverage rate is 75 (24 mil) - 100 (16 mi) sq. ft. per gallon. The thickness will ensure that the metallic pigment can perform as manufactured. During application, the pigments begin to move and create a variegated appearance.

IMPORTANT: Metallic color packs may vary in color. Premixing each metallic color pack to be used on project is recommended. If the 3 gallon kit is being used, follow the instructions below.

3 Gallon Kit (Mixing Instructions)

- 1) Open both gallons of Epoxy-Shell 1000 Part "A" and transfer to a larger container.
- 2) Add 2 quarts metallic color packs.
- 3) Mix thoroughly.
- 4) Add 1 gallon Part "B" and mix an additional 3 minutes.

APPLICATION METHODS/FINISHING TECHNIQUES

Depending on the final look desired, the applicator can use one of two finishing techniques:

- 1) For a solid, brushed finish apply using a magic trowel or flat squeegee. This ensures even product application. Be sure to check application coverage rate periodically during installation.
- 2) Start with step 1 above. After metallic has cured 10 – 20 minutes, spritz the floor with denatured alcohol. This loosens the surface tension, dissipates the pigment, removes trowel marks and creates high and low colors for a unique look.

One gallon of denatured alcohol should cover approximately 2000 sq. ft. The alcohol is best applied with a hand-held triggered spray bottle using a course spray setting. The alcohol will evaporate and the final look will be achieved within about 1 to 2 hours.

TOPCOAT (OPTIONAL)

3) **Poly-Shell 7000 Seal Coat (Mix Ratio 1:1) Coverage Rate 200 sq. ft./gal.**

Combine one part by volume of Seal-Krete Poly-Shell 7000 Part A with one part by volume of Poly-Shell 7000 Part B and mix using a low speed drill motor and a “Jiffy” type mixer for 3 minutes. To insure proper cure, ratio recommendations must be followed precisely.

NOTE: Mix only that amount of material that can be applied based on pot life. Do not aerate during the mixing process.

Apply Poly-Shell Seal-Coat with a notched squeegee or short nap, lint-free roller at 200 sq.ft. per gallon. If applied with a squeegee, back roll to ensure uniform application.

Allow to cure a minimum of 24 hours prior to subjecting to traffic.

Important: Poly-Shell materials will appear to be cure and dry to touch prior to full chemical cross linking. For best results, allow system to cure 2 – 3 days prior to exposing to water or other chemicals.

Allow to cure a minimum of 12 hours prior to subjecting to light foot traffic; return to service, 24 hours.

Important: Epoxy-Shell materials will appear to be cure and dry to touch prior to full chemical cross linking. For best results, allow system to cure 2 – 3 days prior to exposing to water or other chemicals.

May also use Dura-Shell WB as the topcoat.

Refer to Application Guide or visit hp.seal-krete.com for detailed application instructions.

3.05 FIELD QUALITY CONTROL

- A. Manufacturer's Field Service. Final inspection: Warranty request. Manufacturer's representative will inspect finished surface preparation, application, and finished coating and may require further preparation or application to achieve appropriate result.

3.06 CLEANUP AND DISPOSAL

- A. Clean tools immediately with xylene. Dispose of container and contents in accordance with local laws and regulations. Observe all fire and health precautions when handling or storing solvents.
- B. Clean spills or drips while still wet with xylene. Dried Seal-Krete Epoxy-Shell will require mechanical abrasion for removal.
- C. Remove all debris related to application of floor coatings from job site in accordance with all applicable regulations for hazardous waste disposal.

3.07 CAUTIONS

Do not aerate during mixing. Do not mix or apply unless surface, air and material temperatures are 50°F and rising. Do not apply if surface temperature is within 5°F of the dew point in the work area. Do not store Seal-Krete Epoxy-Shell at temperatures below 40°F. Cure new concrete 28 days before application. Do not apply to slabs on grade unless a heavy, uninterrupted vapor barrier has been installed under the slab. Do not apply Seal-Krete Epoxy-Shell if the floor is subject to moisture vapor drive or Hydrostatic pressure.

3.08 MAINTENANCE

SEAL-KRETE Industrial Flooring Systems are monolithic, making them easier to clean as dirt and other contaminants remain on the surface. For maintenance and care recommendations, refer to application guide or visit hp.seal-krete.com.

END OF SECTION